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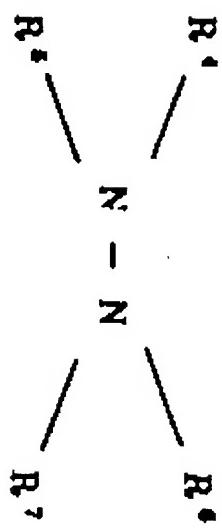
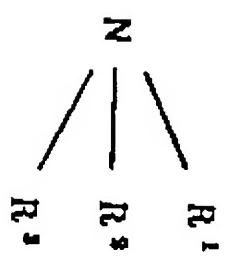
**(54) FORMATION OF  
AMORPHOUS SILICON  
FILM**

(57) Abstract:

**PURPOSE:** To increase the growing speed of an amorphous silicon (a-Si) film without deteriorating the characteristics of the film in the manufacture of an a-Si film by a chemical vapor deposition (CVD) method by adding a specified amount of ammonia (deriv.) to a gaseous starting material.

CONSTITUTION: Ammonia (deriv.) represented by formula I and/or hydrazine (deriv.) represented by formula II is used. In the formulae each of R1WR7 is H, alkyl or aryl. A substrate is placed in a decomposition furnace, silane of higher order represented by formula III (where n is 2) such as disilane or trisilane is introduced into the furnace optionally together with an inert gas such as nitrogen, and the silane is thermally decomposed at about 250W600°C to deposit an α-Si film on the substrate. At this time, said ammonia (deriv.) and/or hydrazine (deriv.) is added to the silane by an amount satisfying relation represented by formula IV [where N is the amount of nitrogen in the ammonia (deriv.) and/or hydrazine (deriv.), and Si is the amount of silicon in the gaseous silane].

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II

III  
IVS in H<sub>2n+2</sub>

0.01 ≤ N / S\_i (Σ τ\_μ - τ\_μ) &lt; 0.2

